

Fig. 1

14				
13				
12	2	2	25	1
11	2	2	1	25
10	3	1	25	1
9	2	2	1	25
8	2	2	25	1
7	1	3	1	25
6	2	2	25	1
5	2	2	1	25
4	3	1	25	1
3	2	2	1	25
2	2	2	25	1
1	1	3	1	25
Bar Bar Bar Bar Bar				
1 2 3 4				

Fig. 3

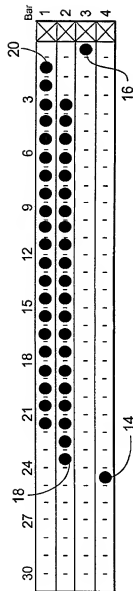


Fig. 2

Gauge: 14

Needles: 24

Thread-guides: 44

Eyelets: 0

Bars: 4

Links: 48

Take-down rollers

AL3R

AL3RDF/AL3RS

ALPOS/C

A: 0 B: 0

C: 0 D: 0

E: 0 F: 0

G: 0 H: 0

Stitches per cm: 30

Elasticity: 0

Elastic threads

Warp threads

Type

Type Tuntex Poly

Count

Count 1/150

Total: 0

Total: 24

Weft Threads

Bar 1:

Bar 2:

Bar 3:

Bar 4:

Type

Tuntex Poly

Tuntex Poly

Flat Bright Poly

Dillion

Count

1/150

1/150

1/150/48

100% Poly Bright A.D.

Thread-guides

21

21

1

1

Threads per

thread-guide

1

1

3

3

Total

21

21

3

5

Machine: 407

RPM: 1000

Hourly production rate per band (m): 17.00

Total hourly production (m): 119.00

Needle grooves: 221

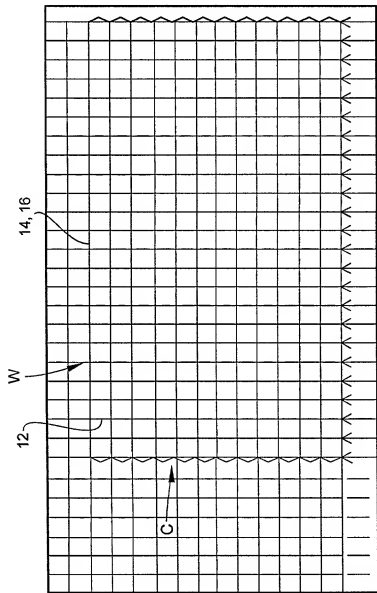
Performance coefficient: 0.85

Bands obtainable contemporaneously: 7

Notes

Stitches equals picks. Run bright poly, each end separated in reed.

Fig. 4



14		
13	25	1
12	1	25
11	25	1
10	1	25
9	25	1
8	1	25
7	25	1
6	1	25
5	25	1
4	1	25
3	25	1
2	1	25
1	25	1
Bar Bar		
3 4		

Fig. 7

Fig. 5

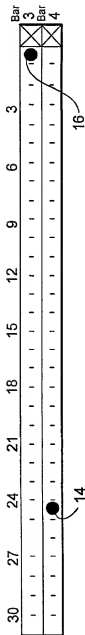


Fig. 6

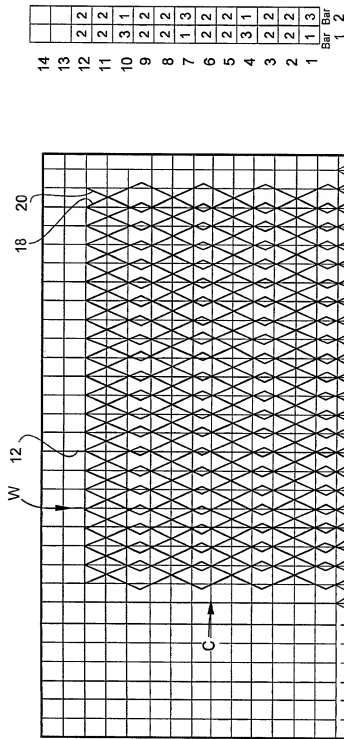


Fig. 10

Fig. 8

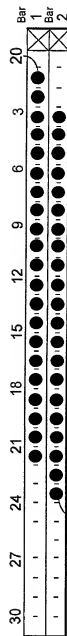


Fig. 9